

Dixie Narco Boulevard Drawer 719 Williston, SC 29853 (803) 266 5000

FAX

375 ml CAN SHIMMING S007.0

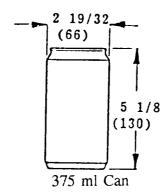
Models Affected:

440 and 276 Series 90 Venders Only.

Reason:

To supply set-up information to vend the 375 ml Can in 440 and 276 Series 90

venders.



Wide Column :	Set-Up			· · · · · · · · · · · · · · · · · · ·
LOADING DEPTH	CAN RETAINER	PARTS PER COLUMN	CAM SETTING	REAR SPACER
2	1	No Shims Required	#2 or 4 notches	Hole location #20
Narrow Column	n Set-Up			
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	REAR SPACER	
2	No Shims Required	#3 or 2 notches	Hole Location #20	

	375 ml CAN	
	Model 440	Model 276
WIDE COLUMN	72	60
NARROW COLUMN	38	32
TOTAL	440	276

VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

- 1. Unplug the vender.
- 2. Remove all shims from the wide columns.
- 3. Set the rear spacer in hole location #20 at the top and bottom.
- 4. Set the cam to #2 or so it is showing only 4 notches.
- 5. Set the discharge member and closure strip for cans.
- 6. Load the cans double depth.

VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:

- 1. Unplug the vender.
- 2. Remove all shims from narrow columns.
- 3. Adjust the cam setting to #3 or 2 notches.
- 4. Set the rear spacer in hole location #20 at the top and bottom.
- 5. Set the discharge member and closure strip for cans.
- 6. Load the cans double depth.